

# ALT R230 Membrane Waterproofing & Pedestrian Surfacing Specification



## Technical Data Sheet

PART 1 GENERAL	
<b>System:</b>	Fully reinforced waterproofing and surfacing system for walkways, balconies, terraces, plaza and other heavy duty traffic areas over occupied spaces or where a reinforced waterproofing membrane is required, and all other ancillary work including but not limited to installation of drain, penetration and perimeter flashings, sealants and metal work as specified.
<b>Weather Restrictions:</b>	Do not apply membrane during or with the threat of inclement weather. Application of cold liquid-applied membrane and surfacing may proceed while air temperature is between 32° F (0° C) and 95° F (35° C) for ALT primers, mortars and finishes or 23° F (-5° C) and 95° F (35° C) for ALT R230 membrane, providing the substrate is a minimum of 5 degrees above the dew point temperature, clean and dry.
<b>Waterproofing Warranty:</b>	Waterproofing Warranty: Provide 20-year standard manufacturer's warranty under provisions of this section.
<b>Surfacing Warranty:</b>	Surfacing Warranty: Provide 1, 5, 10 or 12-year material warranty under provisions of this section based on the surfacing option selected.
PART 2 PRODUCTS	
<b>Waterproofing Membrane:</b>	Cold liquid-applied reinforced membrane with non-woven reinforcing fabric, for a finished dry film membrane thickness of .080 inch nominal per ply; slip-resistant aggregate and colored topcoat finish as selected by owner from manufacturer's standard palette of colors; conforming to ASTM C 836. Subject to compliance with requirements, provide ALT R230 resin for use in an adhered membrane waterproofing system.
<b>Wearing layer &amp; Surfacing:</b>	Cold liquid-applied self-leveling waterproof wearing layer, aggregate surfacing, and colored abrasion resistant topcoat as selected by owner from manufacturer's standard palette of colors. Subject to compliance with requirements, provide ALT RS233 Mortar for use in a non-reinforced waterproofing and surfacing system. Select and provide cold liquid-applied slip-resistant surfacing layer (option 1 through 4) as required and/or recommended by the Membrane Manufacturer.
<b>Flashing:</b>	Cold liquid-applied membrane with a non-woven reinforcing fabric, for a finished dry film membrane thickness of .080 inch nominal per ply; integral color finish as selected by owner from manufacturer's standard palette of colors; conforming to ASTM C 836. Subject to compliance with requirements, provide ALT R230 Thixo resin for use in an adhered flashing membrane system.
<b>Accessories:</b>	Provide resin primers, additives, surfacing topcoats, and accessory products as required or recommended by the Membrane Manufacturer.
PART 3 EXECUTION	
<b>Preparation:</b>	<p>All substrates must be free from gross irregularities, loose, unsound or foreign material such as dirt, ice, snow, water, grease, oil, release agents, lacquers, or any other condition that would be detrimental to adhesion of the primer and/or resin to the substrate. All traffic bearing surfaces require scarifying, sandblasting or grinding to achieve a suitable substrate.</p> <p>Substrate shall have maximum moisture content of six (6) percent or 75% relative humidity, and be prepared as required to provide adhesion of the membrane to substrate with minimum bond strength of 219 psi (1.5 N/mm<sup>2</sup>) on concrete for traffic surfacing applications. Determinations of bond strength and moisture content shall be performed periodically by the Contractor throughout the course of work.</p>

<p><b>Primer:</b></p>	<p>Prime all substrates as recommended or required by Membrane Manufacturer. Primer is required on asphalt, concrete, wood and metals. For other substrates, contact the Membrane Manufacturer for recommendations.</p> <p><u>Concrete/Wood:</u> Apply two-component ALT Primer 276 with a lambswool roller. Minimum consumption: 0.037 kg/sf (0.4 kg/m<sup>2</sup>) Cure Time: Minimum of 45 minutes.</p> <p><i>*Note: Consumption and yield of primer will vary depending upon smoothness and absorbency of the substrate.</i></p>
<p><b>Flashing:</b></p>	<p>Apply an even base layer of ALT R230 Thixo resin, work ALT Fleece reinforcement into the wet resin saturating from the bottom up removing trapped air using a lambswool roller. Apply supplemental ALT R230 resin directly over the fleece as required to complete saturation and allow to cure until solid.</p> <p>Base Coat: Minimum consumption of 0.19 kg/sf (2.0 kg/m<sup>2</sup>) Top Coat: Minimum consumption of 0.12 kg/sf (1.3 kg/m<sup>2</sup>)</p> <p>Laps/Seams: Maintain a minimum 2-inch (5 cm) overlap at all side laps of adjacent fleece rows and 4-inch (10 cm) overlaps at butt laps, tie-ins and flashings (reinforcing and resin).</p> <p>Curing: ALT R230 membrane is rainproof after approximately 30-minutes, and can be walked-on or top coated with aesthetic and/or skid resistant surface topcoat in approximately 45-minutes.</p>
<p><b>Main Deck Waterproofing:</b></p>	<p>Apply an even base layer of ALT R230 resin, work ALT Fleece reinforcement into the wet resin saturating from the bottom up removing trapped air using a lambswool roller. Apply supplemental ALT R230 resin directly over the fleece as required to complete saturation and allow to cure until solid.</p> <p>Base Coat: Minimum consumption of 0.19 kg/sf (2.0 kg/m<sup>2</sup>) Top Coat: Minimum consumption of 0.12 kg/sf (1.3 kg/m<sup>2</sup>)</p> <p>Laps/Seams: Maintain a minimum 2-inch (5 cm) overlap at all side laps of adjacent fleece rows and 4-inch (10 cm) overlaps at butt laps, tie-ins and flashings (reinforcing and resin).</p> <p>Curing: ALT R230 membrane is rainproof after approximately 30-minutes, and can be walked-on or top coated with aesthetic and/or skid resistant surface topcoat in approximately 45-minutes.</p>
<p><b>Surfacing Option 1: Light-Duty Acrylic Chips (1-year warranty)</b></p>	<p>ALT RS233 Mortar system surfacing option 1 is for <b>private residential applications only, and is not recommended for wet areas or where slip-resistant surfaces are required.</b> This surfacing option uses acrylic color-chips to create a smooth readily cleanable wearing surface. A combination of a pigmented finish and colored chips may be used to create a variety of aesthetic treatments.</p> <p><u>Finish:</u> Apply proprietary aesthetic surface topcoat. Apply an even topcoat of ALT Finish 288 pigmented resin using a lambswool roller at a minimum consumption of 0.046 kg/SF (0.50 kg/m<sup>2</sup>). Broadcast ALT Micro Chips into wet resin using a hopper spray gun. ALT recommends a light broadcast of clear glass or plastic spheres over finished surface to provide slip-resistance as desired or required.</p> <p>ALT Micro-Chips: Available in black, grey or white. A minimum combination of two colors is recommended.</p> <p>Curing: ALT Finish 288 is rainproof after approximately 30-minutes, and can be walked-on in approximately 1-hours. ALT Finish should be applied within 12-hours of the Alt RS233 Mortar application.</p>



<p><b>Surfacing Option 4: (cont.)</b></p>	<p><u>Finish:</u> Apply proprietary aesthetic surface topcoat. Apply an even topcoat of ALT Finish 288 resin using a hard rubber squeegee and lambswool roller at a minimum consumption of 0.046 kg/sf (0.50 kg/m<sup>2</sup>).</p> <p><u>Curing:</u> ALT Finish is rainproof after approximately 30-minutes, and can be walked-on in approximately 2-hours. ALT Finish should be applied within 12-hours of the ALT R268 Textured Coating application.</p>
<p><b>Staging:</b></p>	<p>In a normal ALT R230 membrane application, flashings are installed first, followed by the application of the deck waterproofing, surfacing, aggregate and seal-coats.</p> <p><u>Work Interruptions:</u> If work is interrupted for more than 12-hours, use ALT Activator to reactivate the transition area. ALT Activator should be allowed a minimum of 20-minutes evaporation time after application, and over-coated within 60-minutes of application. Re-apply ALT Activator as required to assure proper reactivation of transition areas.</p> <p><u>Tie-ins:</u> For all tie-in locations, provide a minimum overlap of 4 inches (10 cm), reinforcing fabric and resin.</p>
<p><b>Water Testing:</b></p>	<p>Prior to applying wearing layer, aggregate finish and seal-coat, flood test all horizontal applications with a minimum 2” (51 mm) head of water for 24 hours. Mark any leaks and repair when the membrane is dry. Before flood testing, be sure the structure will withstand the dead load of the water. For well-sloped decks, segment the flood test to avoid deep water near drains.</p> <p>Conduct the flood test after completing the ALT R230 membrane waterproofing application. Immediately after the flood test and all necessary repairs are made apply surfacing and finish.</p>
<p><b>Protection:</b></p>	<p>Upon completion of new work (including all associated work), institute appropriate procedures for surveillance and protection of finished work during remainder of construction period. Protect all areas where membrane has been installed.</p>

**DISCLAIMER**

**NO WARRANTY, EXPRESS OR IMPLIED, IS MADE IN THIS DOCUMENT. THE PRODUCT IS NOT CLAIMED TO BE MERCHANTABILITY OR FIT FOR ANY PARTICULAR PURPOSE.** User and certified ALT Global applicators determine suitability only. See individual ALT Global product data sheets, MSDS sheets, guide specifications and details for complete information regarding the suitability, application and handling of ALT Global products.